



PRODUCT DATA SHEET

9420 UHS CLEARCOAT

PRODUCT DESCRIPTION:

High gloss acrylic 2K clearcoat. Outstanding flow and gloss, suitable for partial and overall repairs.

SUBSTRATES:

1K Solvent based Basecoat system. 1K Waterborne Basecoat system.

SUBSTRATE PREPARATION:



Surface of basecoat must be dry and clean from dust, clean surface with tack cloth prior to application.

APPLICATION:



Always wear protective equipment



2 parts 9420
1 part 9522 STANDARD / 9523 FAST



No Thinner



18 - 20 s
DIN 4 / 20°C (68°F)



Gravity spraygun nozzle 1.2 - 1.3
Pressure 1.7 - 2.2 bar
Film Thickness 1.5 x = 50 - 60 µm



5 - 10 min / 23°C (73°F)



16 - 20 hrs / 23°C (73°F)
25 - 40 min / 60°C (140°F)



Flash off before IR curing: 4 - 5 min
1st step: half power 5 min
2nd step: full power 12 - 16 min
Lamp distance: 70 - 80 cm
Do not expose surface above 80°C

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EQUIPMENT CLEANING:

After use, clean all equipment thoroughly with Nitro Thinner

TYPICAL PRODUCT DATA:

FLASH POINT: 27°C / 81°F

SPECIFIC GRAVITY: 0.97 g/cm³

SOLIDS CONTENT: 57.5%

THEORETICAL COVERAGE: N/A

VOC INFORMATION: 2004/42/IIB(d) (420)420

COLOUR: TRANSPARENT

PACKSIZE: 1L, 5L

STORAGE CONDITIONS: Store in cool place (5°- 25°C), avoid direct exposure to sunlight

SHELF LIFE: 24 months in tightly closed containers

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