



PRODUCT DATA SHEET

9230 MULTILIGHT FILLER

PRODUCT DESCRIPTION:

2K Light polyester universal filler suitable for filling uneven areas and dents. Great adhesion and excellent sanding properties.

SUBSTRATES:

Steel, Galvanised steel, Aluminium, Wood, Polyester (GRP), Zinc coated.

SUBSTRATE PREPARATION:



Surfaces must be clean, dry, and free of rust, dust, and grease.
Before the application use 9651 Degreaser.

APPLICATION:



Use a dust mask



2 - 3% by weight BPO Hardener



4 - 5 min / 23°C (73°F)



20 - 30 min / 23°C (73°F)



IR Curing Low power 2 - 3 min
Full power 3 - 5 min maximum
Lamp distance 70 cm minimum
Do not expose surface above 80 - 100 C° temperature



P 120 - P 240



1K - 2K Acryl Primers



Close container tightly

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EQUIPMENT CLEANING:

After use, clean all equipment thoroughly with Nitro Thinner.

TYPICAL PRODUCT DATA:

SPECIFIC GRAVITY: 1g/cm³

SOLIDS CONTENT: 86%

THEORETICAL COVERAGE: (N/A)

VOC INFORMATION: 2004/42/IB(b) (250)250

COLOUR: BEIGE

PACKSIZE: 1L

STORAGE CONDITIONS: Store in cool place (5°- 25°C), avoid direct exposure to sunlight.

SHELF LIFE: 18 months in tightly closed containers

For professional use only! These products are not to be used for purposes other than those specified. The information on this TDS is based on present scientific and technical knowledge, and it is the responsibility of the user to take all necessary steps to ensure the suitability of the product for the intended purpose. We are not liable for its correctness, accuracy and completeness.

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