



## PRODUCT DATA SHEET

# 9320 2K SANDING PRIMER

### PRODUCT DESCRIPTION:

A 2K Acrylic high build HS Primer with very good filling properties, quick in drying and very easy to sand.

### SUBSTRATES:

On old, sanded paint work, OEM surfaces, Thermoplastic Coatings - TPA, Fiberglass, Clean and sanded steel panels, Aluminium and galvanised surfaces, Vollchem Polyester Fillers, Vollchem Wash Primer, Vollchem Etch Primer.

Over new and used plastic parts prior to 9320 apply first 9355 1K Plastic Primer.

Pure plastic parts of Polyethylene (PE) are not paintable.

### SUBSTRATE PREPARATION:



Surfaces must be clean, dry, and free of rust, dust, and grease.

### APPLICATION:



Always wear protective equipment.



Stir well before use



4 parts 9320  
1 part of 9543 HARDENER FAST



15 - 20% 9612 THINNER STANDARD



23 - 25 s  
DIN 4 / 20°C (68°F)



Gravity spraygun nozzle  
1.5 - 1.8  
Pressure 1.7 - 2.2 bar  
Film Thickness 2x= 100 - 120 µm



5 - 10 min / 23°C (73°F)



20 - 30 min / 60°C (140°F)  
panel temperature  
1 - 2 h / 23°C (73°F)



IR Curing Low power 3 - 4 min  
Full power 6 min maximum  
Lamp distance 70 cm minimum  
Do not expose surface above 80 - 100 C° temperature

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P 320 – P 400



P 800 – P 1000



1K - 2K Paint Systems

**EQUIPMENT CLEANING:**

After use, clean all equipment thoroughly with Nitro Thinner

**TYPICAL PRODUCT DATA:****FLASH POINT:** 27°C / 80°F**SPECIFIC GRAVITY:** 1.51 g/cm<sup>3</sup>**SOLIDS CONTENT:** 72%**THEORETICAL COVERAGE:** 5 - 6 m<sup>2</sup> / l at 120 µm**VOC INFORMATION:** 2004/42/II B(c) (540)540**COLOUR:** GREY, BLACK, WHITE**PACKSIZE:** 1L, 2.5L**STORAGE CONDITIONS:** Store in cool place (5°- 25°C), avoid direct exposure to sunlight**SHELF LIFE:** 24 months in tightly closed containers

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