



PRODUCT DATA SHEET

9415 HS SR CLEARCOAT

PRODUCT DESCRIPTION:

High gloss acrylic 2K HS SR clearcoat with excellent mechanical properties. Suitable for partial and overall repairs.

SUBSTRATES:

1K Solvent based Basecoat system. 1K Waterborne Basecoat system.

SUBSTRATE PREPARATION:



Surface of basecoat must be dry and clean from dust, clean surface with tack cloth prior clearcoat application.

APPLICATION:



Always wear protective equipment



2 parts 9415
1 part 9511 SLOW / 9512 STANDARD / 9513 FAST



0 - 5% 9612 STANDARD



13 - 16 s
DIN 4 / 20°C (68°F)



Gravity spraygun nozzle
1.2 - 1.3
Pressure 1.7 - 2.2 bar
Film Thickness 2x = 50 - 60 µm



5 - 10 min / 23°C (73°F)



8 - 14 hrs / 23°C (73°F)
20 - 30 min / 60°C (140°F)



Flash off before IR curing: 4 - 5 min
1st step: half power 5 min
2nd step: full power 12 - 16 min
Lamp distance: 70 - 80 cm
Do not expose surface above 80°C

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EQUIPMENT CLEANING:

After use, clean all equipment thoroughly with Nitro Thinner

TYPICAL PRODUCT DATA:

FLASH POINT: 24°C / 75°F

SPECIFIC GRAVITY: 0.95 g/cm³

SOLIDS CONTENT: 43%

THEORETICAL COVERAGE: N/A

VOC INFORMATION: 2004/42/IIIB(e) (840)840

COLOUR: TRANSPARENT

PACKSIZE: 1L, 5L

STORAGE CONDITIONS: Store in cool place (5°- 25°C), avoid direct exposure to sunlight

SHELF LIFE: 24 months in tightly closed containers

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